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- applying energy to a portion of the substrate member to separate the first optical device from the second optical device.
- 2. The method of claim 1 wherein the energy comprises a mechanical force.
- 3. The method of claim 1 wherein the substrate member has an initial thickness, the first scribe line has a first depth of about 20 to 25% of the initial thickness; and the second scribe line has a second depth of about 20 to 25% of the initial thickness
- **4**. The method of claim **1** wherein the first optical device has a first length, a first width, and an initial thickness greater than one of the first width or the first length.
- 5. The method of claim 4 wherein the initial thickness is greater than each of the first width or the first length.
- **6**. The method of claim **1** wherein the initial thickness is from about 100 microns to about 500 microns.
- 7. The method of claim 1 wherein each of the optical devices includes a roughened edge surface.

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- 8. The method of claim 1 wherein the scribe device is selected from a diamond scribe, a laser scribe, saw, chemical scribe, or dry etch scribe.
- 9. The method of claim 1 wherein the first scribe region is patterned.
- 10. The method of claim 1 wherein the first scribe region is continuous.
- 11. The method of claim 1 wherein the second scribe region is patterned.
- 12. The method of claim 1 wherein the second scribe region is continuous.
- 13. The method of claim 1 wherein the first scribe region and the second scribe region are offset.
- **14**. The method of claim 1 wherein the first scribe is provided in a region overlying the second scribe.
- 15. A method as in claim 1 wherein the optical devices comprise light emitting diodes and the individual die comprises a single light emitting diode.

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